

IMO iDrive2 XKL Inverter

Set to factory default for use on a 50Hz supply.

- Disconnect all external remote control cables
- Turn on the power to the drive without running the motor.
- Press PRG/ESC
- Move up/down arrow buttons until P00 __ is displayed
- Press DATA/ENT
- Move up/down arrow buttons until P00:18 is displayed
- Press DATA/ENT (display shows 0)
- Press the up button until the display shows 1
- Press DATA/ENT (display flashes SAVE)
- Press PRG/ESC button to get back to the menu display

The drive will now function as its original default factory settings using the keypad control.