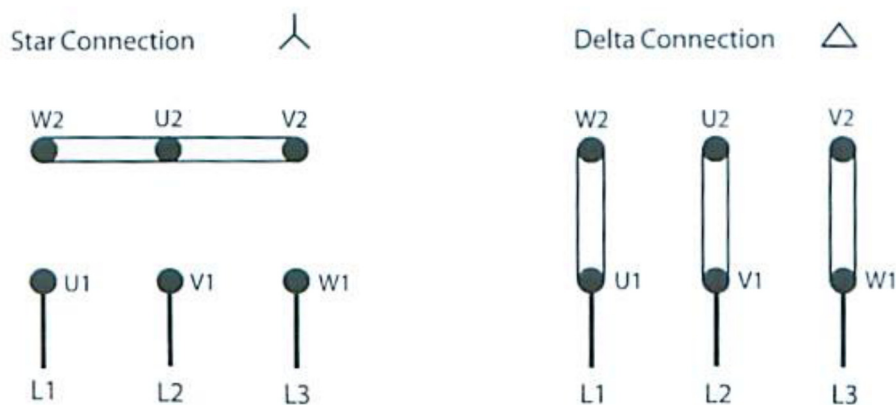


## TYPICAL DUAL-VOLTAGE MOTOR CONFIGURATIONS



**Fig. 1** above shows a typical motor terminal arrangement for the star configuration. Three terminals are linked together with a set of three brass/copper links. The other three terminals (commonly marked U1, V1 and W1) are then connected to the three phase 415v supply (L1, L2 and L3) **or the output of a TRANSWAVE static or rotary converter.**

**Fig. 2** above shows a typical motor terminal arrangement for the delta configuration. The three metal links are simply removed and rearranged. The other three terminals (U1, V1 and W1 as before) are then connected to a three phase 240v supply **or the output of an IMO inverter/frequency converter.**