

IMO SD1 Inverter Set to Factory Default for use on 50Hz Supply

- Disconnect the PINK remote control cable
- Turn on the power to the drive without running the motor.
- Press PRG/ESC
- Move up/down arrow buttons until P00 is displayed
- Press DATA/ENT
- Move up/down arrow buttons until P00:18 is displayed
- Press DATA/ENT (display shows 0)
- Press the up button until the display shows 1
- Press DATA/ENT (display flashes SAVE)
- Press PRG/ESC button to get back to the menu display

The drive will now function as its original default factory settings using the keypad control.